



promodoro

Our customers' wishes come first.

At promodoro, you are our focus. Every company has specific needs, and we understand them. That's why we work closely with you to deliver the right textiles. Whether it's corporate fashion, promotional wear, or workwear – our durable products are tailored to your specific requirements. Our mission is: "We provide high-quality clothing for everyone."

Thanks to our central location in Düsseldorf, we respond quickly to your needs. Personalized advice and custom offers with real added value are a matter of course for us. Our service starts with the initial consultation and continues even after delivery. Through individual support, we ensure

your long-term satisfaction and that you fully benefit from our textiles. Additionally, we guarantee reliable and on-time delivery.

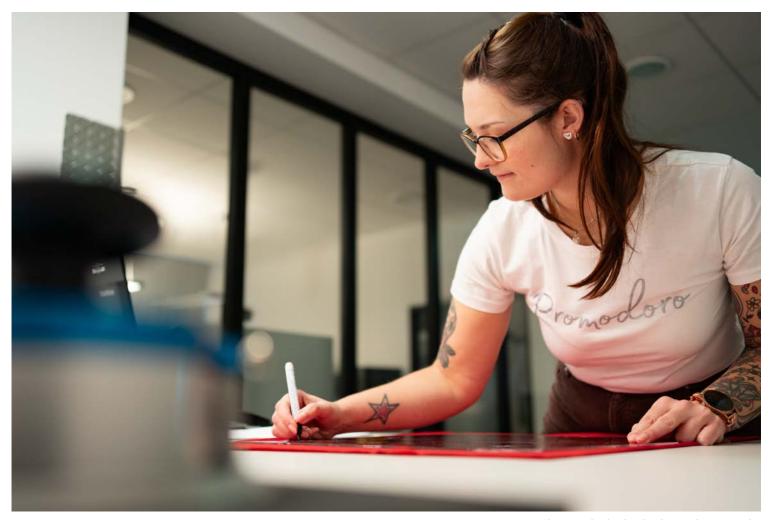
Sustainability through durability – that's our promise. Our textiles stand out for their resilience and long lifespan. Their high quality means they need to be replaced less often, significantly reducing resource consumption in production, transport, and disposal. This helps you act more sustainably.

With promodoro, you have a partner who listens. We understand your needs and provide reliable advice – because our customers' wishes always come first.

The 6 Pillars of Quality Assurance.



At promodoro, quality is our top priority. But what does that mean for you? Our products are crafted not only to look great but also to maintain their quality, shape, color, and functionality over a long period. Each garment is the result of a meticulously planned process that ensures the highest standards are upheld. This process includes six essential steps, from the initial idea to long-term use:



Christina checks the shrinkage values using the shrinkage template standardized according to ISO 6330.

1. Product Design and Development

This step lays the foundation for the final product quality. It sets the course to meet both functional and aesthetic requirements.

Material Selection:

promodoro uses only long-staple, combed cotton known for its high quality and durability. Long-staple fibers create a smoother, softer textile surface and enhance durability as well as the product's ability to be refined.

Functional Requirements:

Depending on the intended use, the material is developed to meet specific needs, which include durability, vibrant colors, excellent washability, and suitability for embellishment. Requirements like breathability, moisture regulation, and UV protection are also defined here.

2. Planning and Production

Once the development has been successfully achieved, and pre-production has been tested, the manufacturing process begins in certified facilities, adhering to the highest international standards in various areas of the production chain that include social standards, environmental protection, sustainable approach, quality & process management (see page 9).



Here, it is checked whether the dimensions of the presamples are correct.



The suppliers receive the colors in digital form for precise and efficient coordination.

Planning Monitoring:

All production processes are closely monitored at each phase, from yarn delivery, knitting, dyeing, finishing, cut & sew, ironing, packing, shipping to ensure on time & smooth delivery at our warehouse.

3. Testing During Production

Throughout production, continuous quality checks are performed on site and in our own laboratory in Dusseldorf, to ensure that our high standards are maintained. Yarn is controlled and tested to make sure that it meets the required parameters before knitting. All knitted fabric is 100 % check before dyeing. After dyeing and finishing, all the fabric is tested on site and also in our own laboratory in Düsseldorf, which include just to name a few, shrinkage, color fastness, pilling, twisting. During the Cut & Sew stage, ironing, and packing, the dedicated quality team performs intensive quality inspections.

4. Final Inspection

Before a product is authorized to be shipped, a final quality inspection is conducted based on internationally recognized standard AQL 2.5. An essential standard in quality control that defines the tolerance in relation to the quality standard set by promodoro.

5. Incoming Goods Inspection

Once production reaches our warehouse, we start a full audit from the beginning. The audit includes the testing of all the parameters of the fabric as previously done but also a new final AQL 2.5 Standard audit. Special attention is also given to any potential damage that might occur during transport.

6. Regular Long-lasting Testing

To ensure the long-lasting quality of the products, promodoro conducts regular tests on already-produced items with Repeated Wash Tests. These tests simulate the long-term use of textiles by washing and drying the items multiple times over an extended period. This ensures that products maintain their quality, shape, color, and material quality even after many washes.

Durability Analysis:

The results of these tests feed back into research & product development to continuously improve textiles and provide customers with long-lasting, comfortable & sustainable clothing.

Conclusion:

Each stage of promodoro's quality assurance process is meticulously planned to ensure products meet the highest standards. From selecting materials to conducting long-term durability tests, every measure is taken to guarantee that the textiles are durable, resilient, and satisfy the needs of our customers.

A good sign of sustainability.



promodoro promotes sustainability through durability. We use high-quality materials and meticulous processing to create products that last longer. Durable clothing reduces waste and protects the environment in the long run.

Durability reduces resource consumption

Textile production requires substantial amounts of water, energy, and raw materials. promodoro manufactures clothing that maintains its quality for many years, thus reducing the need for frequent textile production. This, in turn, decreases the demand for raw materials such as cotton and lowers water usage. Additionally, the environmental impact from transport and packaging is minimized.

High-quality materials as the foundation

promodoro exclusively uses combed and ring-spun cotton, known for its high durability and smooth surface. These materials not only provide comfort but also ensure a longer lifespan. Especially durable blended fabrics, like those in the EXCD collection, show minimal wear and resist pilling. This means the clothing retains its shape even after many washes.

Sustainable production for durable textiles

We focus on optimal production conditions rather than fast-moving trends. Durable textiles require sustainable production from the start, which is why we exclusively collaborate with producers who meet the highest standards.

Transparency in supply chains

MADE IN GREEN by OEKO-TEX® is a traceable label for sustainably produced textiles. It represents environmentally friendly production, tested materials free of harmful substances, and socially responsible working conditions. With a product ID, maximum transparency is achieved, allowing all items to be traced back to their origins. The label combines the OEKO-TEX® STANDARD 100 for safety against harmful substances with the STeP certification for sustainable production facilities

Less waste through durable clothing

promodoro's durable textiles reduce textile waste as they retain their shape and can be used for a long time, even after many washes. Less waste means less environmental burden. promodoro thus contributes to leading the textile industry toward a more sustainable future.

Moving forward together

promodoro promotes conscious consumption and encourages customers to choose durable products and take good care of them. promodoro recommends wearing clothing several times before washing to save resources.

High-quality clothing is not only beautiful but also reduces the ecological footprint. Every durable garment brings us closer to the vision of a more sustainable future.

Better safe than sorry, when it's provable.

We collaborate with producers who are certified in various areas of the production chain. The certifications cover aspects such as social standards, sustainability, environmental protection, materials, or production processes. Here, we provide an overview of the key certifications held by our facilities!



Certification for fair working conditions



Initiative for Social Corporate Responsibility



Platform for Ethical Supply Chains



Climate-neutral shipping



Management systems for health and safety at work



Environmental management systems



Quality management



Supply chain security against terrorism



EU Chemical Regulation



Sustainability standards for raw materials and finished products



Implementation of environmental protection measures in the manufacturing process



CO₂ reduction through recycling



Sustainability label for textiles



Outdoor textiles tested for harmful substances

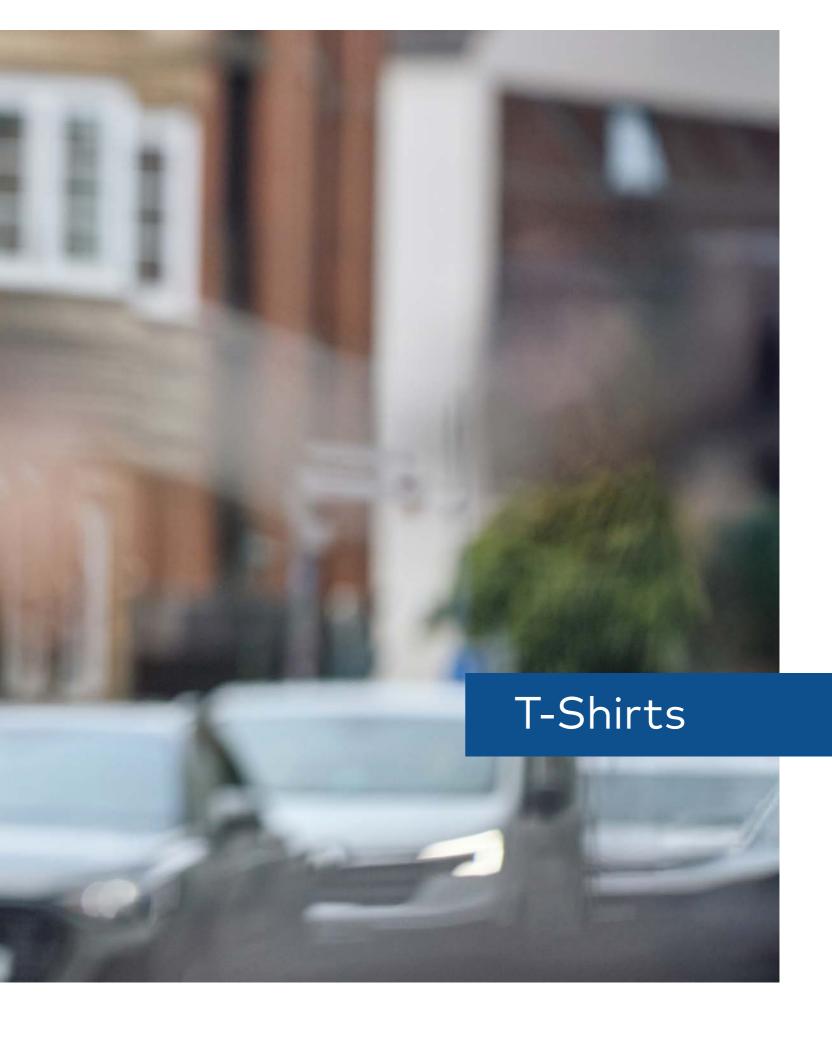


Textiles tested for harmful substances



Eco textiles tested for harmful substances









Premium-T 3099/3005

3099 Men: XS-5 XL Colour black up to 8 XL 3005 Women: XS-XXXL



100 % Cotton



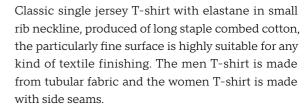
(KG) 180 g/m²



/~/ 60°



♂ Regular fit Q Slim fit





** colour sports grey: 85 % cotton, 15 % viscose

Go to product website | Spec sheet

We are truly proud of our Premium T-shirt. It's no wonder it's a bestseller.





3090 Men: XS-8 XL 3090 Meri. A3-0AE 3095 Women: XS-XXXL



100% Cotton







180 g/m²





♂ Regular fit ♀ Slim fit

Modern single jersey T-shirt with elastane in narrow rib neckline, produced of long staple combed certified (organic) cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The men T-shirt is made from tubular fabric and the women T-shirt is made with side seams.





Go to product website | Spec sheet





Unisex Premium-T Neo 3100











├ 60°



Heavy, solid heavy jersey T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the grip surface is ideal for any kind of finishing. The T-shirt has a young, modern cut and is finished with side seams.



Go to product website | Spec sheet

We're really excited to see how the new ultra-heavy t-shirt with its amazing fit will be received.







Premium V-Neck-T New Colour! 3025





S-5XL



100 % Cotton



180 g/m²





Regular fit

Classic single jersey v-neck T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The T-shirt is made from tubular fabric.



^{*} colour sports grey: 85% cotton 15% viscose

Premium-T Longsleeve 4099





100% Cotton



180 g/m²





Regular fit

Classic single jersey longsleeve T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface of the fabric is highly suitable for any kind of textile finishing. The longsleeve T-shirt is made from tubular fabric.







Men's Raglan-T









ha/ 100



Double-coloured single jersey T-shirt with raglan sleeves and neck binding in contrast colour, produced of combed cotton. The raglan T-shirt is made from tubular fabric.



Go to product website | Spec sheet

Men's Contrast-T







~~/ 40°

Regular fit

Double-coloured single jersey T-shirt with elastane in rib neckline and contrast sleeve and neck bands, produced of combed cotton. The contrast T-shirt is made from tubular fabric.



Performance-T 3520/3521



3520 Men: S-5 XL 3521 Women: XS-XXXL



100 % Polyester







125 g/m²





Regular fit

Functional interlock T-shirt, the specific features of this T-shirt: elastic, breathable, quick dry, absorbent, anti-pilling finish and UV protection, produced of polyester. The T-shirt is made with side seams.



*neon colours



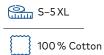
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Men's Athletic-T











Timeless single jersey tank top with neck binding, produced of combed cotton. The tank top is made from tubular fabric.



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Women's Tank Top 1051



Modern single jersey tank top with neck binding, produced of combed cotton with elastane for better comfort. The tank top is made with side seams.



Slim Fit-T 3081/3085



3081 Men: S-XXL 3085 Women: XS-XXXL



95% Cotton 5% Elastane







180 g/m²





Single jersey T-shirt with neck binding for men and with elastane in small rib neckline for women, produced of combed cotton with elastane for better comfort. The T-shirt is made with side seams.





black



sports grey*

* colour sports grey: 95 % cotton, 5 % elastane



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Slim Fit V-Neck-T 3082/3086



3082 Men: S-5 XL 3086 Women: XS-XXXL



95% Cotton 5% Elastane







180 g/m²





Slim fit

Single jersey v-neck T-shirt with neck binding for men and with elastane in small rib neckline for women, produced of combed cotton with elastane for better comfort. The T-shirt is made with side seams.









* colour sports grey: 95 % cotton, 5 % elastane ** colour fire red: only available for 3086



Go to product website | Spec sheet







Women's Slim Fit V-Neck-T Long 3087



XS-XXXL



95% Cotton 5% Elastane



(KG) 180 g/m²





Slim fit

Extra long single jersey v-neck T-shirt with elastane in small rib neckline, produced of combed cotton with elastane for better comfort. The T-shirt is made with side seams.







MADE IN GREEN

* colour sports grey: 81% cotton, 14% viscose, 5% elastane

Women's Slim Fit-T Longsleeve 4085



XS-XXL



95% Cotton 5% Elastane



180 g/m²



~/ 40°



Slim fit

Single jersey longsleeve T-shirt with elastane in rib neckline, wide scoop neckline, produced of combed cotton with elastane for better comfort. The longsleeve T-shirt is made with side seams.



Men's Turtleneck-T Longsleeve 3407















Interlock turtleneck longsleeve T-shirt with elastane in turtleneck and sleeve cuffs, produced of combed cotton. The longsleeve T-shirt is made with side seams.









Superior Polo

4001/4005



4001 Men: XS-5 XL 4001 Men. A3-3 AL 4005 Women: XS-XXXL



100 % Cotton







220 g/m²





♂ Regular fit ♀ Slim fit

Piqué polo with high-quality finished button panel and 3 tone-in-tone buttons, open sleeve cuffs and side slits, produced of long staple combed cotton. The particularly fine piqué is highly suitable for any kind of textile finishing.



^{*}colour ash: 99% cotton, 1% viscose

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You can never go wrong with our polo!



^{**} colour sports grey: 85 % cotton 15 % viscose







Men's Heavy Polo Pocket 4100

MADE IN GREEN





220 g/m²

<u>├</u> 60°

Regular fit

Piqué polo with chest pocket and button panel with 3 tone-in-tone buttons, open sleeve cuffs and side slits, produced of combed cotton.



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Men's Premium Polo





190 g/m²

~√ 60°

Regular fit

Piqué polo with button panel and 3 tone-in-tone buttons, open sleeve cuffs and side slits, produced of combed cotton.

MADE IN GREEN



New colour!

Heavy Polo Longsleeve 4600/4605



4600 Men: S-5 XL 4605 Women: XS-XXXL



100 % Cotton







220 g/m²





♂ Regular fit ♀ Slim fit

Longsleeve piqué polo with high quality finished button panel and 3 tone-in-tone buttons as well as side slits, produced of combed cotton.







steel gray



fire red





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Jersey Polo 4020/4025



4020 Men: S-5 XL 4020 Men: 3-37L 4025 Women: S-XXXL



100 % Cotton







180 g/m²





♂ Modern fit Q Slim fit

Preshrunk single jersey polo with high-quality finished button panel and 3 tone-in-tone buttons, open sleeve cuffs as well as side slits, half-moon in the neck and hanger loops fixed inside at side seams, produced of long staple combed cotton, the particularly fine surface of the fabric is highly suitable for any kind of textile finishing.











jade

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Feels like a t-shipt, but it's a pole!



Polo 92/8

4120/4150



4120 Men: S-XXXL 4120 Men. 3-7777E 4150 Women: S-XXL



92% Cotton, 8% Elastane







(KG) 200 g/m²





♂ Slim fit Q Slim fit

Piqué polo with narrow button panel, 3 tone-in-tone buttons and sleeve cuffs, produced of combed cotton with elastane for better comfort.





black



cherry berry*

navy

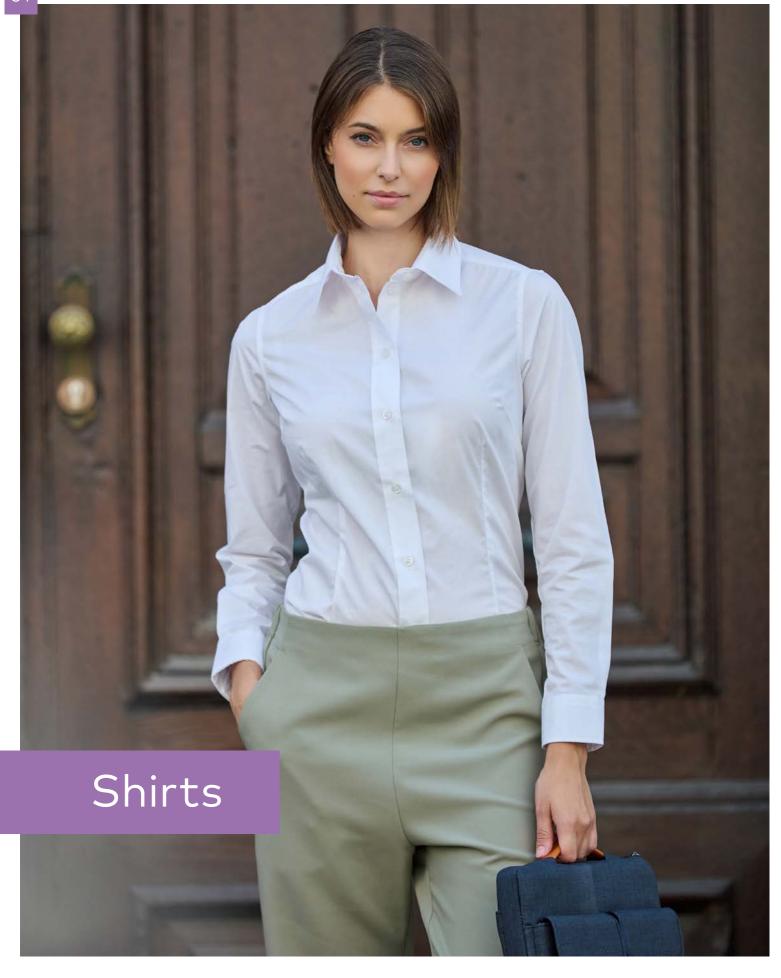
* colour cherry berry: only available for 4150

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this pole fits the body so well that it almost looks tailor-made — almost;)











Poplin Shirt 6300/6305

6300 Men: S-5 XL 6305 Women: XS-XXXL

55% Cotton, 45% Polyester

0 120 g/m²

~/ 60°

of Regular fit

Poplin short sleeve mixed fabric shirt with reinforced kent collar and button panel with tone-in-tone buttons as well as a separate chest pocket and spare button. The specific features of this shirt: easy care mixed fabric, darts front and back for women, double back yoke, curved hem, produced of combed cotton with polyester. Single packing.

white black steel gray light blue navy

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Poplin Shirt Longsleeve 6310/6315

6310 Men: S-5 XL 6315 Women: XS-XXXL

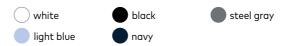
55 % Cotton, 45 % Polyester

(KG) 120 g/m²

~/ 60°

of Regular fit Q Slim fit

Poplin long sleeve mixed fabric shirt with reinforced kent collar and button panel with tone-in-tone buttons as well as a separate chest pocket and spare buttons. The specific features of this shirt: easy care mixed fabric, darts front and back for women, adjustable 2-button cuff (barrel cuff), long sleeve placket with button, double back yoke, curved hem, produced of combed cotton with polyester. Single packing.







New colour!

Jacket Stand-Up Collar 5290/5295



5290 Men: S-5 XL 5295 Women: XS-XXXL



100 % Cotton







320 g/m²





♂ Modern fit Q Slim fit

Classic molton sweatjacket, molton brushed inside, with elastane in sleeve cuffs and waistband, standup-collar, full-length tone-in-tone zipper as well as $2 \ welt \ front \ zip \ pockets, \ produced \ of \ combed \ cotton.$













navy

* colour sports grey: 89 % cotton, 11 % viscose





Men's Sweater 5099



XS-5XL



100 % Cotton



(KG) 320 g/m²





Regular fit

Molton sweatshirt, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of long staple combed cotton. The particularly fine surface is highly suitable for any kind of textile finishing.



- * colour ash: 99% cotton, 1% viscose; ** colour sports grey: 89% cotton, 11% viscose

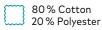
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Don't let the simple name fool you. It should really be called the "Bestseller Sweater."



Men's Sweater 80/20 2199









├~/ 40°



Molton mixed fabric sweatshirt, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of combed cotton with polyester.



^{*} colour ash: 82 % cotton, 17 % polyester, 1 % viscose ** colour sports grey: 75 % cotton, 17 % polyester, 8 % viscose

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New Sizes: 4XL & 5XL



Men's Polo Sweater 2049





100 % Cotton











Regular fit

Molton polo sweatshirt with button panel and 3 tonein-tone buttons, molton brushed inside, sleeve cuffs and waistband with elastane, produced of combed cotton.







Unisex Troyer Side Pocket 5052



Unisex: XS-5XL



68 % Cotton 32 % Polyester











Regular fit

Molton half-zip sweatshirt with tone-on-tone zip, brushed inside and elastane cuffs and hem, offset side seam, made of combed cotton and polyester.



black charcoal

khaki

new light grey

fire red forest



Men's Troyer Sweater 5050





100 % Cotton







Regular fit

Molton troyer sweatshirt with nickel free metal zipper, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of combed cotton.



black fire red



navy

* colour ash: 99 % cotton, 1% viscose



Men's V-Neck Sweater 5025













Molton v-neck sweatshirt, molton brushed inside, with elastane in neck, sleeve cuffs and waistband, produced of combed cotton.

black nav



Hoody 80/20 2180/2181



2180 Men: S-5 XL Colour black up to 8 XL 2181 Women: XS–XXXL



80% Cotton 20 % Polyester







280 g/m²





♂ Regular fit ♀ Slim fit

Molton hooded mixed fabric sweatshirt, molton brushed inside, with elastane in sleeve cuffs and waistband as well as pouch pocket, double hood, produced of combed cotton with polyester.





black





navy

2181 only available in colous black



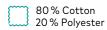
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^{*} colour sports grey: 75 % cotton, 17 % polyester, 8 % viscose

Men's Hoody 80/20 Heavy 2190















Regular fit

Molton mixed fabric hooded sweatshirt, molton brushed inside, with elastane in sleeve cuffs and waistband as well as pouch pocket, double hood, produced of combed cotton with polyester.





New!

Unisex Heavy Hoody **Jacket**

5500



Unisex: XS-5 XL



85% Cotton, 15 % Polyester (outer material); 95 % Polyester, 5% Elastane (inner material)



KG 500 g/m²



~/ 40°



Regular fit

 $Heavy\,molton\,mixed\,fabric\,raglan\,hooded\,sweatjacket$ with soft velvet fabric inside, elastane sleeve cuffs and waistband as well as a pouch pocket, full-length and concealed tone-in-tone zipper, produced of long staple combed cotton and polyester.



heather grey



dusty khaki

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500 g/m² is not a typo. This piece is Leavy. Yet, it feels light to wear.



Hoody Jacket 80/20 5182/5181



5182 Men: S-5 XL 5181 Women: XS-XXL



80 % Cotton 20 % Polyester







320 g/m²





♂ Regular fit ♀ Slim fit

Molton mixed fabric hooded sweatjacket, molton brushed inside, with elastane in sleeve cuffs and waistband as well as a pouch pocket, double hood and full length and concealed nickel free metal zipper, produced of combed cotton with polyester.



black



sports grey*



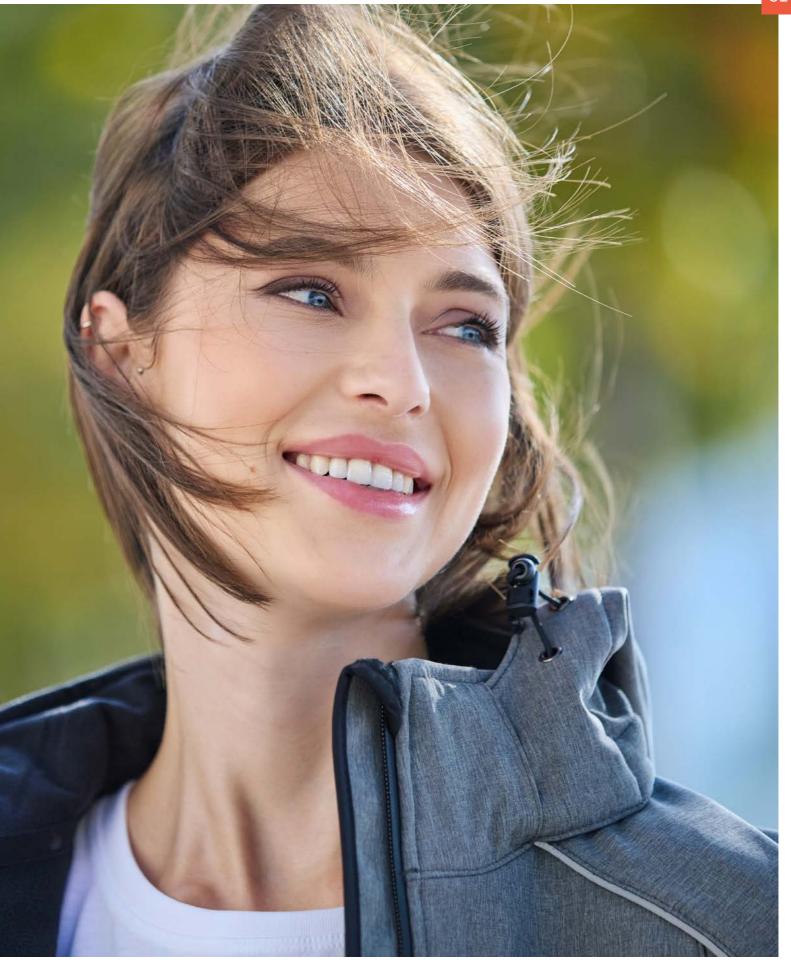
* colour sports grey: 75 % cotton, 17 % polyester, 8 % viscose



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Padded Vest 7634/7635

7634 Men: S-5 XL 7635 Women: S-XXXL



100% nylon (outer-/inner material), 100 % Polyester (wadding)





♂ Regular fit ♀ Modern fit

Padded vest. The specific features of this jacket: waterproof zippers, stand-up-collar, chin protection, pocket inside, full-length zip, 2 side pockets with zip, tunnel drawstring at hem with cord stoppers inside, invisible $zip\ for\ decoration,\ neutral\ size\ label,\ produced\ of\ nylon$ (outer-/inner material) and polyester (wadding).

black

new light grey



french navy







Padded Jacket 7631/7632

7631 Men: S-5 XL 7632 Women: S-XXXL

100 % nylon (outer-/inner material), 100 % Polyester (wadding)

/~/ 30

♂ Regular fit ♀ Modern fit

Padded jacket. The specific features of this jacket: waterproof zippers, stand-up-collar, chin protection, pocket inside, full-length zip, 2 side pockets with zip, tunnel drawstring at hem with cord stoppers inside, invisible zip for decoration, neutral size label, produced of nylon (outer-/inner material) and polyester (wadding).

blacknew light greycharcoalnavy



Go to product website | Spec sheet



Softshell Jacket 7850/7855

7850 Men: S-5 XL 7855 Women: S-XXXL



95 % Polyester, 5% Elastane (outer material); 100 % Polyester (inner material)



KG 310 g/m²





♂ Regular fit 9 Modern fit

Functional softshell jacket. The specific features of this jacket: removable hood with volume regulator, waterproof zippers, chin protection, napoleon pocket, sleeve pocket, adjustable sleeve cuffs with velcro fastener, tunnel drawstring at hem with cord stoppers inside, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, waterproof 8.000 mm, windproof and breathable, produced of bi-elastic bonded fleece from polyester with elastane for better comfort.



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this Softshell Jacket is always a good choice. Except in summes — but for that, we've got the Light Softshell Jacket on page 58.





Warm Softshell Jacket 7860/7865

7860 Men: S-5 XL 7865 Women: S-XXXL



95% Polyester,



5% Elastane (outer material); 100 % Polyester (inner material)



KG 440 g/m²





o' Regular fit ♀ Modern fit

Functional winter-softshell jacket. The specific features of this jacket: removable hood with volume regulator, waterproof zippers, chin protection, napoleon pocket, sleeve pocket, adjustable sleeve cuffs with velcro fastener, tunnel drawstring at hem with cord stoppers inside, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, waterproof 8.000 mm, windproof and breathable, produced of bi-elastic bonded fleece from polyester with elastane for better comfort.







charcoal

khaki navy

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You wouldn't notice it at first glance, but our warm softshell jacket is easy to mistake for our regular softshell jacket — yet it's winter-ready.



Light Softshell Jacket 7830/7835

7830 Men: S-5 XL 7835 Women: S-XXXL



72 % Polyester, 25 % Cotton, 3% spandex



KG 260 g/m²





♂ Regular fit ♀ Modern fit

Light jacket. The specific features of this jacket: hood, waterproof zippers, chin protection, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, neutral size label, breathable and waterproof 8.000 mm, produced of softshellsingle-jersey-bonding bi-elastic from polyester.













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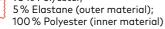


Softshell Vest 7840/7845

7840 Men: S-5 XL /840 Men. 3-37. 7845 Women: S-XXXL



95% Polyester,





310 g/m²





♂ Regular fit ♀ Modern fit

Functional vest. The specific features of this vest: removable hood with volume regulator, waterproof zippers, chin protection, napoleon pocket, tunnel drawstring at hem with cord stoppers inside, longer back with curved hem, 2 side pockets with zip, sewed key ring in side pocket, reflecting piping and zip pullers, panel seams, neutral size label, breathable, waterproof 8.000 mm and breathable, produced of bi-elastic bonded fleece from polyester with elastane for better comfort.







steel gray

navy



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Ct Jacket concept

With our jacket concept, you can create your own unique look. The Performance your own unique look. The Performance Jacket serves as the base and can be lacket serves as the base and can be combined with one of three inner jackets, combined with one of three inner jackets. Simply connect the two jackets using the Simply connect the two jackets using the zippers, or wear them separately.

Performance Jacket C⁺ 7548/7549

7548 Men: S-5 XL /548 Meri. 3-37. 7549 Women: S-XXXL



100 % Polyester



30°



♂ Regular fit ♀ Modern fit

Performance jacket. The specific feature of this jacket: concealed 2-way zip plus velcro fasteners, removable hood with volume regulator in the front and the back, concealed napoleon pocket with zip, adjustable sleeve cuffs with velcro fastener, tunnel drawstring at hem with cord stoppers inside, 2 side pockets with zip, invisible zip for decoration, zip and fixing for changeable inner jacket, printable area inside for branding, taped seams, PU coated, waterproof 5.000 mm, windproof, breathable 5.000 g/m²/24 h, produced of polyester. C⁺ jacket concept, combinable with following jackets: Men: 7720, 7820, 7910, Women: 7725,7821, 7911.







lime*

* colour lime: only available for 7548 Men



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Softshell Jacket C+ 7820/7821

7820 Men: S-5 XL /820 Men. 3-375 7821 Women: S-XXXL



95% Polyester, 5% Elastane (outer material); 100 % Polyester (inner material)



KG 310 g/m²





♂ Regular fit ♀ Modern fit

 $Softshell\ jacket.\ The\ specific\ features\ of\ this\ jacket:\ zip$ with rain and chin protection, adjustable sleeve cuffs with velcro fasteners, tunnel drawstring at hem with cord stoppers inside, 2 side pockets with zip, fixing for outer jacket, breathable, waterproof 8.000 mm, produced of bi-elastic bonded fleece from polyester with elastane for better comfort. C+ jacket concept, combinable with outer jacket 7548/7549.





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Fleece Jacket C⁺ 7910/7911

7910 Men: S-5 XL 7911 Women: S-XXXL

100 % Polyester

250 g/m²

/~/ 30°

♂ Regular fit ♀ Modern fit

Microfleece jacket with stand-up collar, full-length zipper and slit pockets as well as fixing for outer jacket, antipilling finishing, produced of polyester. The jacket has a sporty cut. C^+ jacket concept, combinable with outer jacket 7548/7549.

orange



Knit Fleece Jacket C⁺ 7720/7725

7720 Men: S-5 XL 7725 Women: S-XXXL

100 % Polyester

300 g/m²

~/ 30°

modern fit

Knitted fleece jacket with stand-up collar, brushed inside, full-length zip in contrast colour and 2 front side pockets as well as fixing for outer jacket, produced of polyester. The jacket has a slimmer cut. C⁺ jacket concept, combinable with outer jacket 7548/7549.

heather grey heather blue

Knit Jacket Workwear 7700/7705

7700 Men: S-5 XL 7705 Women: S-XXXL



100% Polyester (panels & trim with elastane)



300 g/m²





Modern fit

Contrast knitted fleece jacket with stand-up collar, brushed inside, side and sleeve panel in contrast colour and narrow body and sleeve hem with elastic binding in contrast colour, produced of polyester. The jacket has a slimmer cut.

heather grey



heather graphite heather royal









Recycled Fleece Troyer 7921/7925

7921 Men: S-5 XL 7925 Women: S-XXXL



100 % Polyester



250 g/m²





Slim fit

 $Half\text{-}zip\ sweater, stand\text{-}up\ collar\ with\ nylon\ zip, narrow$ elastic cuffs and hem, offset shoulder and side seam, made from recycled polyester with anti-pilling finish on both sides.



black

steel gray lime green





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New colour!

Double Fleece Jacket Zip Pockets 7961/7965



7961 Men: S-5 XL 7965 Women: S-XXXL



100 % Polyester



(KG) 320 g/m²



30°



♂ Regular fit ♀ Slim fit

Double fleece jacket with stand-up collar and fulllength zipper, sleeve cuffs with elastane as well as side pockets with zipper. The inside of the jacket is in contrast colour, produced of polyester with anti-pilling finishing both sides.





charcoal/gray royal/steel gray navy/aqua



NEW navy/navy



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Double Fleece Jacket Side Pockets

7971/7985



7971 Men: S-5 XL 7985 Women: XS–XXXL



100 % Polyester



KG 320 g/m²

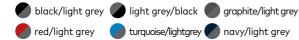


30°



♂ Regular fit Q Slim fit

Double fleece jacket with stand-up collar and fulllength zipper, sleeve cuffs with elastane as well as slit pockets with decorative stitching. The inside of the jacket is in contrast colour, produced of polyester with anti-pilling finishing both sides.



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these are the superpowers of our fleece jackets: windproof double-layered fleece, water-repellent, warming yet breathable, moistureregulating, and quick-drying.









Robust and dusable.
And also easy to iron.

With EXCD, we present our workwear collection – designed for people who deliver peak performance every day. The combination of ISO 15797 certification, easy-care properties, and durable materials makes EXCD the perfect choice for professional use.

The collection features high-quality fabrics with a composition of $60\,\%$ cotton and $40\,\%$ polyester, combining comfort and functionality. Thanks to precise craftsmanship, your clothing remains shape-retaining, colorfast, and exhibits minimal shrinkage – even after numerous washes at up to $60\,^\circ\text{C}$.

EXCD not only meets the highest industrial standards but also provides long-lasting, easy-care, and robust workwear that keeps up with you – every single day.



The EXCD collection relies on the innovative VORTEX® spinning technology. Using compressed air, fibers are drawn to the yarn center in a vortex-like motion and securely bonded. The result is a yarn that is exceptionally durable, long-lasting, and resistant to pilling.

This technology also reduces the hairiness of the yarns, giving the fabrics a particularly smooth and premium appearance. The even surface ensures that embellishments like prints or embroidery deliver optimal results.

These unique properties make the EXCD collection the ideal choice for demanding applications where quality, durability, and versatility are essential.

New! Tested according to 15015797 EXCD Unisex Contrast-T

3590



Unisex: XS-5 XL



60 % Cotton 40% Polyester VORTEX® yarn







KG 180 g/m²





لمٍا Regular fit

Workwear contrast mixed fabric single jersey T-shirt, side panel in contrasting colour, side slits, with elastane in amall rib neckline, loops in the inside side seam, produced of long-staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD contrast T-shirt is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.

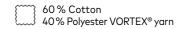




New! Tested according to 15015797 EXCD Unisex Contrast

Polo 4590











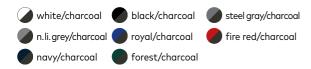
KG 220 g/m²



60°



Workwear contrast mixed fabric single jersey polo with high-quality finished button panel and 3 unbreakable tone-in-tone buttons, side panel in contrasting colour, sleeve cuffs, side slits, loops in the inside side seam, produced of long-staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD contrast polo is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.





Wew Tested according colour! to 15015797

EXCD T-Shirt

3077/3075



3077 Men: S-5 XL 3075 Women: S-XXXL



60 % Cotton 40% Polyester VORTEX® yarn







KG 180 g/m²





♂ Regular fit Q Slim fit

Workwear single jersey mixed fabric T-shirt with feminine neckline for Women and elastane in small rib neckline, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD T-shirt is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.





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tested according to 150 15797

EXCD T-Shirt LS 4097/4095

4097 Men: S-5 XL 4095 Women: S-XXXL









180 g/m²





Longsleeve workwear single jersey mixed fabric T-shirt with feminine neckline for women and elastane in small rib neckline, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD longsleeve T-shirt is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.





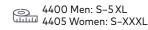
Go to product website | Spec sheet





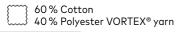
Tested according

EXCD Polo 4400/4405











/~/ 60°

(T)

♂ Regular fit ♀ Slim fit

Modern mixed fabric piqué polo with high-quality finished button panel and 3 unbreakable tone-in-tone buttons for men and narrow button panel with 4 tone-in-tone buttons for women, open sleeve cuffs and side slits, separate chest pocket, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. The EXCD polo is made with side seams. Due to its high cotton percentage, it offers maximum wearing comfort.





New Tested according colour! to 150 15797 EXCD Unisex Sweater 5077



Unisex: XS-5 XL



60 % Cotton 40% Polyester VORTEX® yarn GREEN







√KG 320 g/m²





4↔ Regular fit

Workwear molton unbrushed mixed fabric sweatshirt with half moon in the neck, elastane sleeve cuffs and waistband, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. Due to its high cotton percentage, it offers maximum wearing comfort.





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tested according to 150 15797

EXCD Sweatjacket 5270/5275



5270 Men: S-5XL 5275 Women: XS-XXXL







60% Cotton 40 % Polyester VORTEX® yarn







♂ Regular fit Q Slim fit

Workwear molton unbrushed mixed fabric sweatjacket with self fabric stand-up collar, half moon in the neck, full-length and concealed tone-in-tone zipper, 2 front zip pockets, elastane sleeve cuffs and waistband, hanger loops fixed inside at side seams, produced of long staple cotton and polyester with VORTEX® Spinning Technology. The extreme smooth surface is pilling resistant and highly suitable for any kind of textile finishing. Shoulder seams with stay tape and double seams as well as back neck tape complete this product. Due to its high cotton percentage, it offers maximum wearing comfort.











X.O Roundneck T-Shirt 1400/1505



1400 Men: XS-XXXL 1400 Men: A3-AAAL 1505 Women: XS-XXXL



100% Cotton







(KG) 140 g/m²





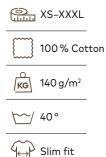
 $4 \rightarrow$ Slim fit

Single jersey T-shirt with self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.





X.O Deep Scoop T-Shirt Women 1545



Unique single jersey T-shirt with a low neckline and self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.





X.O Roundneck TLS 1465/1565

1465 Men: XS-XXXL 1565 Women: XS-XXXL



100 % Cotton











Slim fit

Unique single jersey long-sleeved shirt with selffabric collar, made from long-staple combed cotton. The particularly smooth surface and flowing fabric give the shirt a unique, elastic and silky finish. The T-shirt is made with side seams.











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X.O V-Neck T-Shirt 1425/1525



1425 Men: XS-XXXL 1425 Men: A3-AAAL 1525 Women: XS-XXXL



100% Cotton







(KG) 140 g/m²





 \hookrightarrow Slim fit

Single jersey T-shirt with V-neck and self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.



^{*} colour heather black: only available for 1425 Men



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X.O V-Neck T LS 1460/1560

1460 Men: XS-XXXL 1560 Women: XS-XXXL



100 % Cotton







(KG) 140 g/m²





→ Slim fit

Single jersey long-sleeved shirt with V-neck and selffabric collar, made from long-staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.









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X.O Roundneck Tanktop 1450/1451

1450 Men: XS-XXXL 1450 Men: ۸5-۸۸۸L 1451 Women: XS-XXXL



100% Cotton







(KG) 140 g/m²





Slim fit

Single jersey tank top with self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt is made with side seams.



black



azure blue

heather navy*

* colour heather navy: only available for 1451 Women



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X.O Oversized T-Shirt 1410/1515

1410 Men: XS-XXXL 1515 Women: XS-XXXL



100 % Cotton





 $\sqrt{\text{KG}}$ 140 g/m²





Oversized

Oversized single jersey T-shirt with self-fabric collar, made from long staple combed cotton. The particularly smooth surface and flowing fabric give the shirt an elastic and silky finish. The T-shirt has an oversized cut and is made with side seams.

white

black

steel gray*

heather grey*

* colours steel gray and heather grey: only available for 1410 Men



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New colours!

X.O Hoody Jacket 1650/1751



1650 Men: XS-5 XL 1751 Women: XS-XXXL



70 % Cotton, 30 % Polyester







KG 280 g/m²





Molton blend hooded sweat jacket with brushed inside, kangaroo pocket and elastane cuffs, sleeves and hem, made from long staple combed cotton and polyester. The particularly smooth surface and flowing fabric give the sweat jacket an elastic and silky finish.



black

heather grey



NEW charcoal french navy





olive

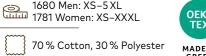




New colours!

X.O Hoody Sweater 1680/1781

1680 Men: XS-5 XL









KG 280 g/m²





Molton blend hooded sweatshirt with brushed inside, kangaroo pocket and elastane cuffs, sleeves and hem, made from long staple combed cotton and polyester. The particularly smooth surface and flowing fabric give the sweatshirt a unique, elastic and silky finish.





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X.O Sweater 1699/1790

1699 Men: XS-XXXL 1790 Women: XS-XXXL



70 % Cotton, 30 % Polyester







KG 280 g/m²





Molton blend sweatshirt with brushed inside, flatlock seams and elastane cuffs, sleeves and hem, made from long staple combed cotton and polyester. The particularly smooth surface and flowing fabric give the sweatshirt an elastic and silky finish.



heather grey



steel gray*

azure blue

olive

* colour steel gray: only available for 1790 Women



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X.O Pants 1600/1700

1600 Men: XS-XXXL 1700 Women: XS-XXXL



80 % Cotton, 20 % Polyester







KG 280 g/m²





Slim fit

Molton blend sweatpants, unbrushed, waistband with drawstring, 2 side pockets with coated tone-on-tone zip, elastane cuffs at waistband and leg hem, made of long staple combed cotton and polyester. The smooth surface and flowing fabric give the sweatpants an elastic and silky finish.



french navy

heather grey



berry

olive









Kid's Premium-T Organic 309









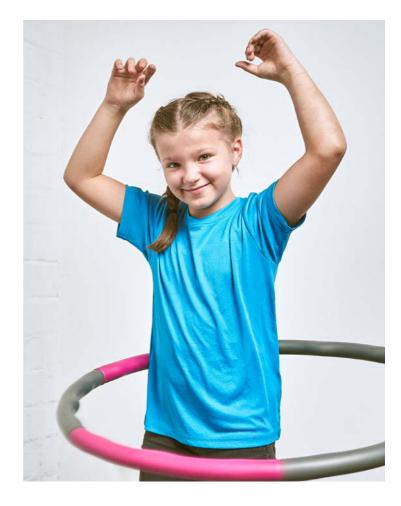
180 g/m²

~√ 60°

Single jersey T-shirt with elastane in small rib neckline, produced of long staple combed certified (organic) cotton, the particularly fine surface is highly suitable for any $kind\ of\ textile\ finishing.\ The\ T-shirt\ is\ made\ from\ tubular.$







Kid's Premium-T











Classic unisex single jersey T-shirt with elastane in small rib neckline, produced of long staple combed cotton, the particularly fine surface is highly suitable for any kind of textile finishing. The T-shirt is made with side seams.

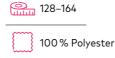
MADE IN GREEN



* colour sports grey: 85% cotton, 15% viscose

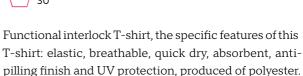
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Junior Performance-T









MADE IN GREEN



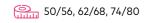
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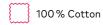
The T-shirt is made with side seams.





Organic Baby Bodysuit





200 g/m²

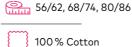
├~/ 60°

Easy-care rib baby romper suit with overlapping shoulder part and push buttons in the crotch for easy changing, produced of certified combed (organic) cotton. The romper suit is made with side seams.

white

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Baby-T



150 g/m²

├ 60°

OEKO TEX®



Easy-care unisex single jersey baby T-shirt with neck binding and an overlapping shoulder section for easy changing, produced of combed cotton. The baby T-shirt is made with side seams.





Unisex Beanie







(KG) 180 g/m²

₩ 40°

Unisex single-jersey beanie, double layered, tear-off label for easy removing, produced of combed cotton with elastane for better form stability.



*colour sports grey: 81% cotton, 14% viscose, 5% elastane

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Unisex Scarf







180 g/m²

└ 40°

Unisex single-jersey scarf, double layered, measurement 180×30 cm, tear-off label for easy removing, produced of combed cotton with elastane for better form stability.

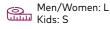


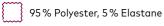
*colour sports grey: 81% cotton, 14% viscose, 5% elastane





Unisex Function Bandana 3083











Multifunctional single jersey bandana, 2-layers and quick drying, produced of polyester and made with side seams. The bandana offers different wearing possibilites. Measurements: S (child) approx. 24 × 23 cm, L (adult) approx. 26 × 25 cm. The bandanas are excluded from exchange.



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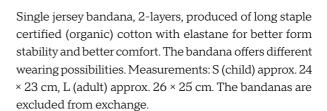
Unisex Organic Bandana 3084





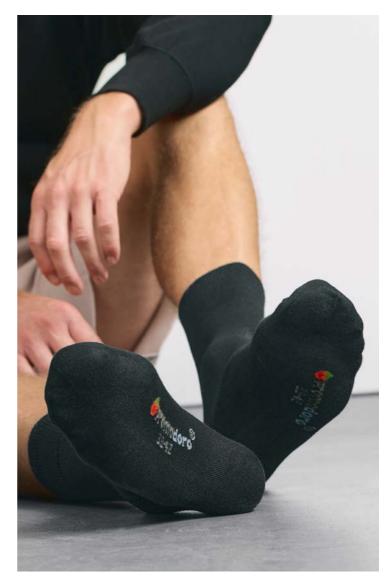












Men's Shorts 8001





95% Cotton, 5% Elastane



 $180 \, g/m^2$



Classic single jersey short with red contrast colour stripe on the waist and side seam, produced of combed cotton with elastane for better comfort.



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Business Socks 8100



35–38, 39–42, 43–45, 46–48



79% Cotton, 16% Polyamid, 5% Elastane



180 g/m²



Classic single jersey business sock produced of cotton with polyamide and elastane. Orders can only be placed for complete packaging units.





95 % Cotton, 5 % Elastane

KG 150 g/m²

~ 60°

Classic single jersey panty, produced of combed cotton with elastane for better comfort.

black



